

# **SMC4 Solar Connector**

- Simple on-site processing.
- Acomodates PV cable with different insulation diameters.
- Mating safety provided bykeyed housings.
- Multiple plugging and unplugging cycles.
- High current carrying capacity.
- TUV and UL approved.

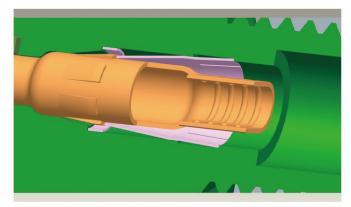
# C€ Å ROHS

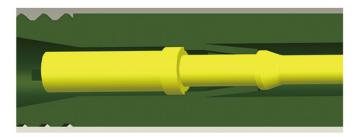
## **Specifications**

Part P/N		Cable			
Connector	Terminal		Conductor size (mm²)	Cable OD (ΦDmm)	
	SMC4-CM-T14	1	AWG 14(2.5 mm²)		
SMC4-CMMM-H	SMC4-CM-T12		AWG 12(4.0 mm²)	Ф 4.5- Ф 8.5	
	SMC4-CM-T10		AWG 10(6.0 mm²)		
Part P/N			Cable		
Connector	Terminal		Conductor size (mm²)	Cable OD (mm)	
	SMC4-CF-T14		AWG 14(2.5 mm²)		
SMC4-CFPM-H	SMC4-CF-T12		AWG 12(4.0 mm²)	Ф4.5-Ф8.5	
	SMC4-CF-T10		AWG 10(6.0 mm²)		
Rated current			30A(2.5-6mm²)		
Rated voltage			1000v DC		
Test voltage			6000V(50Hz,1min)		
Overvoltage type/pollution degree			CAT    /2		
Contact resistance of plug connector			1mΩ		
Contact material			Copper, Tin-plated		
Insulation material			PPO		
Degree of protection			IP2X/IP67		
Flame class		UL94-VO			
Safety class		II			
Suitable cable		OD 4.5-8.5(2.5-6.0 mm²)			
Insertion force/withdrawal force		≤50N/≥50N			
Connecting system			Crimp connection		
Temperature range			-40℃~+125℃		
	Connector  SMC4-CMMM-H  Part P/N  Connector  SMC4-CFPM-H  degree  connector	Connector   Terminal     SMC4-CM-T14     SMC4-CM-M-H     SMC4-CM-T15     SMC4-CM-T16     Part P/N     Connector   Terminal     SMC4-CF-T14     SMC4-CF-T15     SMC4-CF-T10     SMC4-CF-T10     Connector     Conne	Connector   Terminal     SMC4-CM-T14     SMC4-CM-T12     SMC4-CM-T10     Part P/N     Connector   Terminal     SMC4-CF-T14     SMC4-CF-T12     SMC4-CF-T10     30A(2.5-6)     1000v DC     6000V(50)     degree   CAT    /2     connector   1mΩ     Copper,Tir     PPO     IP2X/IP67     UL94-VO     Il     OD 4.5-8.3     force   ≤50N/≥50l	Connector         Terminal         Conductor size (mm²)           SMC4-CM-T14         AWG 14(2.5 mm²)           SMC4-CM-T12         AWG 12(4.0 mm²)           SMC4-CM-T10         AWG 10(6.0 mm²)           Cable         Cable           Connector         Terminal         Conductor size (mm²)           SMC4-CF-T14         AWG 14(2.5 mm²)           SMC4-CF-T15         AWG 12(4.0 mm²)           SMC4-CF-T10         AWG 10(6.0 mm²)           30A(2.5-6mm²)         1000v DC           6000V(50Hz, 1min)         CAT    /2           connector         1mΩ           Copper, Tin-plated         PPO           IP2X/IP67         UL94-VO           II         OD 4.5-8.5(2.5-6.0 mm²)           Force         ≤50N/≥50N           Crimp connection         Crimp connection	

# comparation for internal structure

Connectors of other companies







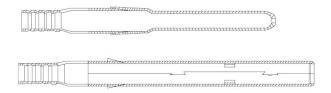


#### Structure:

Insulator design by forced demoulding Create a slot (red circle marked) to fix spring by forced demoulding. Using spring to position terminal.

## Shortcoming:

- Forced demoulding is not very steady It can't ensure any products with same performance.
- Maintain force will change betwween7~20kgf.
- Must assemble spring. It is to be a risk that sometimes operator will miss the spring.



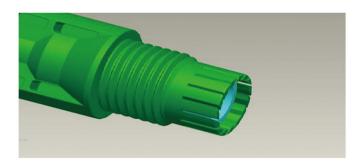
Process: Stamping, Tin plating

## Strongpoint:

- Low cost ,high productive capacity.
- It can be continually rivet because of terminal have strip feeder .

## Shortcoming

- Material is thin .
- It's easy to deform.
- It will be heat serious in a long time when using
- It need to solder after riveting to reach pull force 31kgf.



Strongpoint:Simple structure

Shortcoming:

The thread can't return back when screw open

Because of first reason, it can't be reuse.

The screw is easy to get open.

#### Structure:

Moulding a fixed structure to replace spring (red circle marked) .The fixed structure will be expand when terminal insert into insulator . It will be back to original position when terminal is to correct position and hold to terminal.

## Shortcoming:

- All product is with same performance.
- Maintain force is 35kgf Min.
- Cut down the accessories.



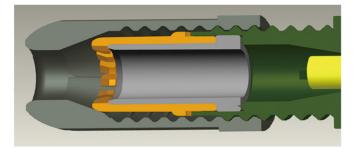
Process: Lathe Machining, Ag plating

## Strongpoint:

- High cost ,low productive capacity
- It can't be continually rivet because it 's without terminal rail.

## Shortcoming

- Material is thin .
- It's easy to deform.
- It will be heat slight in a long time when using.
- Pull force can reach 31kgf after riveting.



Strongpoint: Add a part

## Shortcoming:

The thread can return back when screw open.

It can be reuse.

It's with an anti-loosen part ,screw is not easy to get open.